

APPROVAL OF MANUFACTURER CERTIFICATE

This is to certify:

That

**NLMK DanSteel A/S
FREDERIKSVÆRK, Denmark**

is an approved manufacturer of
Rolled Steel Products

in accordance with
**DNV GL rules for classification – Ships
Offshore Standard DNVGL-OS-B101**

and the following particulars:

Product	Plates
Grades	Hull structural steels, see page 2
Steelmaking	Basic oxygen converter, Continuous casting
Deoxidation	Killed
Fine grain elements	See page 2
Delivery conditions	See page 2
Max. thickness	See page 2
Remarks	See page 2

Manufacturer approved by this certificate is accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV GL classed object shall fulfill the material requirements in the applicable DNV GL class rules.

Issued at **Høvik** on **2016-08-30**

for **DNV GL**

This Certificate is valid until **2019-08-29**.

DNV GL local station: **Copenhagen**

Approval Engineer: **Shylate Mahachi**

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**Hanne Anita Hjerpetjønn
Head of Section**

Particulars of the approval

Normal strength steels				
Grade	Fine grain elements	Delivery conditions ¹⁾	Max. thickness (mm)	Z-quality
VL A, VL B	Al	AR	50	Z25
	Al or Al+Nb	N	100	Z25
VL D	Al or Al+Nb	N	100	Z35
VL E	Al or Al+Nb	N	50	Z35
High strength steels				
Grade	Fine grain elements	Delivery conditions ¹⁾	Max. thickness (mm)	Z-quality
VL A27S	Al+V+Ti	AR	12.5	Z35
	Al+Nb	N	60	Z35
		TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL D27S, VL E27S	Al+Nb	N	60	Z35
		TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL F27S	Al+Nb+V+Ti	TM	60	Z35
VL AW27, VL DW27, VL EW27	Al+Nb	TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL A32, VL A36	Al+V+Ti	AR	12.5	-
VL A32, VL D32, VL E32	Al+Nb	N	60	Z35
		TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL F32	Al+Nb+V+Ti	TM	60	Z35
VL AW32, VL DW32, VL EW32	Al+Nb	TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL A36, VL D36, VL E36	Al+Nb	N	60	Z35
		TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL F36	Al+Nb+V+Ti	TM	60	Z35
VL AW36, VL DW36, VL EW36	Al+Nb	TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35
VL A40, VL D40, VL E40	Al+Nb	TM	60	Z35
	Al+Nb+V+Ti	TM	60	Z35

Remarks

¹⁾ AR: As rolled; N: Normalised; TM: Thermo-mechanical rolling.